### Tepex® dynalite 108-FG290(x)/45%
Filament Glass - TPU Consolidated Composite Laminate

#### Layup

<table>
<thead>
<tr>
<th>Fiber</th>
<th>-</th>
<th>DIN ISO 9354</th>
<th>-</th>
<th>E-Glass Filament</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weaving style</td>
<td>-</td>
<td>DIN EN 12127</td>
<td>g/m²</td>
<td>290</td>
</tr>
<tr>
<td>Area weight (dry fabric)</td>
<td>-</td>
<td>DIN EN 12654-2/3</td>
<td>tex</td>
<td>204</td>
</tr>
<tr>
<td>Yarn</td>
<td>-</td>
<td>DIN EN 1049-2</td>
<td>1/cm</td>
<td>7</td>
</tr>
<tr>
<td>Yarn density</td>
<td>-</td>
<td>DIN EN 12127</td>
<td>g/m²</td>
<td>290</td>
</tr>
<tr>
<td>Weight rate</td>
<td>-</td>
<td>-</td>
<td>%</td>
<td>50</td>
</tr>
<tr>
<td>Polymer</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>Thermoplastic Polyurethane (TPU)</td>
</tr>
<tr>
<td>Fiber content (nominal)</td>
<td>-</td>
<td>-</td>
<td>vol.-%</td>
<td>45</td>
</tr>
<tr>
<td>Thickness per layer (nominal)</td>
<td>-</td>
<td>-</td>
<td>mm</td>
<td>0.25</td>
</tr>
<tr>
<td>Laminate density</td>
<td>-</td>
<td>DIN EN 1049-2</td>
<td>1/cm</td>
<td>7</td>
</tr>
</tbody>
</table>

#### Mechanical properties

<table>
<thead>
<tr>
<th>Test Condition</th>
<th>According to Standard</th>
<th>Unit</th>
<th>Value Longitudinal</th>
<th>Transversal</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tensile modulus</td>
<td>23 °C, dry</td>
<td>ISO 527-4/5</td>
<td>GPa</td>
<td>23</td>
</tr>
<tr>
<td>Tensile strength</td>
<td>23 °C, dry</td>
<td>ISO 527-4/5</td>
<td>MPa</td>
<td>440</td>
</tr>
<tr>
<td>Tensile elongation at break</td>
<td>23 °C, dry</td>
<td>ISO 527-4/5</td>
<td>%</td>
<td>2.3</td>
</tr>
<tr>
<td>Flexural modulus</td>
<td>23 °C, dry</td>
<td>ISO 14125</td>
<td>GPa</td>
<td>21</td>
</tr>
<tr>
<td>Flexural strength</td>
<td>23 °C, dry</td>
<td>ISO 14125</td>
<td>MPa</td>
<td>650</td>
</tr>
</tbody>
</table>
### Tepex® dynalite 108-FG290(χ)/45%
Filament Glass - TPU Consolidated Composite Laminate

<table>
<thead>
<tr>
<th>Thermal properties</th>
<th>Test Condition</th>
<th>According to Standard</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass transition temperature</td>
<td>10 K/min</td>
<td>ISO 11357-2</td>
<td>°C</td>
<td>94</td>
</tr>
<tr>
<td>Heat deflection temperature</td>
<td>19 GPa</td>
<td>ISO 75-1/-3</td>
<td>°C</td>
<td>92</td>
</tr>
<tr>
<td>Coefficient of linear thermal expansion</td>
<td>-35 °C to 23 °C, dry</td>
<td>ISO 11359-1/2</td>
<td>E-6/K</td>
<td>12.1</td>
</tr>
<tr>
<td>Coefficient of linear thermal expansion</td>
<td>23 °C to 80 °C, dry</td>
<td>ISO 11359-1/2</td>
<td>E-6/K</td>
<td>13.7</td>
</tr>
<tr>
<td>Flammability Rating</td>
<td>-</td>
<td>UL94</td>
<td>-</td>
<td>HB</td>
</tr>
</tbody>
</table>

**Legend**

- : Not relevant
- dry: dry as manufactured
  1) Test specimen (250 x 25 x 2) mm
  2) Test specimen (80 x 25 x 2) mm
  3) Based on ISO 75-1/-3

* Bond-Laminates registered trademark

The values in the datasheet are for this specific composition only, the characteristics of composites depend on the reinforcement level and the fibre orientation. Non-standard thickness may also alter some or all of these properties. The data listed here fall within the normal range of product properties, but they should not be used to establish specification limits nor used alone as basis of design. The underlying tests were conducted at room temperature and with 2 mm specimen thickness.

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